

# Datasheet

## Ball segment valve

### KVTF/KVXF

# Si-111 EN

Edition: 2021-01

- Control- and shut-off valve
- High capacity
- One-piece shaft gives a torque transmission free of backlash
- Excellent tightness irrespective of differential pressure
- Easy maintenance

#### Option

- LN (Low Noise)  
Ball segment with low noise trim for high  $\Delta P$



**Type KVTF/KVXF**  
**Nominal pressure**  
**Nominal size**  
**Material**

**Flanged design**  
**PN 40 / PN 50**  
**DN 80 - 250**  
**Stainless steel**



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## Product Information

The SOMAS ball segment valve type KVTF is a flanged version with centrally mounted shaft while KVXF is a flanged and eccentric design.

The valve body is in one piece. SOMAS unique shaft device is designed for torque transmission and gives backlash-free operation with accurate control. The spring-loaded seat is available in three alternative materials (PTFE, PTFE 53 and HiCo).

The valves can be used for control, as well as for shut-off applications on practically every type of media within a wide temperature range. Choose KVTF for liquids, media containing impurities etc. For hot, dry and clean media choose KVXF. In the KVX-valve the ball segment is eccentrically mounted and rotates out from the seat when the valve is opened. This reduces the wear on seat and segment.

Low noise trim is available as an option. The designation "LN" indicates that the ball segment is equipped with a network of bars that are used to split up the pressure drop across the valve. This results in less pressure recovery, thereby reducing the noise and potential damage due to cavitation.

**Note!** Capacity factors will be reduced for valves with LN-trim.

The SOMAS valves are delivered ready for installation and operation. The valve assemblies are delivered factory tested as complete units with actuators, positioners and accessories.

### Option



- **LN (Low Noise)**  
**Ball segment with**  
**low noise trim for**  
**high  $\Delta P$**

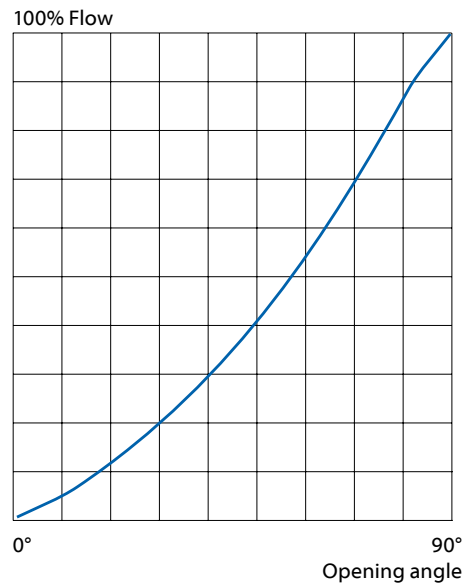


## Tightness class

The tightness class is related to the chosen material in the seat ring.

| Standard leakage class | Optional leakage class |
|------------------------|------------------------|
| <b>EN 60534-4</b>      | <b>EN 60534-4</b>      |
| PTFE - Class V         | PTFE - Class VI        |
| PTFE 53/PEEK - Class V | HiCo - Class V         |
| HiCo - Class IV-S1     |                        |
|                        | <b>EN 12266-1</b>      |
|                        | PTFE - Rate C          |
|                        | PTFE - Rate D          |
|                        | PTFE 53/PEEK - Rate D  |
|                        | HiCo - Rate E          |
|                        | HiCo - Rate F          |

## Flow characteristics



## Pressure and temperature rating

According to the material in the seat.

| PN50 | Seat Code  | Max. working pressure (bar/psi) at temperature (°C/°F) |         |          |         |          |         |           |         |           |         |          |          |               |
|------|------------|--|---------|----------|---------|----------|---------|-----------|---------|-----------|---------|----------|----------|---------------|
|      |            | 0 °C   | 32 °F   | 150 °C   | 300 °F  | 170 °C   | 340     | 200 °C    | 400 °F  | 350 °C    | 660 °F  | > 350 °C | > 660 °F |               |
|      | A (PTFE)   | 50 bar   | 725 psi | 36,3 bar | 526 psi | 35,3 bar | 512 psi | -         | -       | -         | -       | -        | -        | Contact Somas |
|      | B (PTFE53) | 50 bar   | 725 psi | 36,3 bar | 526 psi | 35,3 bar | 512 psi | 20,15 bar | 292 psi | -         | -       | -        |          |               |
|      | T (HiCo)   | 50 bar   | 725 psi | 36,3 bar | 526 psi | 35,3 bar | 512 psi | 33,7 bar  | 488 psi | 17,03 bar | 246 psi | -        |          |               |

Minimum working temperature -60°. If lower temperatures are needed contact SOMAS.

## Capacity factor Kv and Resistance factor $\zeta$ for ball segment valve type KVTF/KVXF

| DN  | Opening angle |     |     |      |      |      |      |      |      |      | $\zeta$ 90° |
|-----|---------------|-----|-----|------|------|------|------|------|------|------|-------------|
|     | 10°           | 20° | 30° | 40°  | 50°  | 60°  | 70°  | 80°  | 90°  |      |             |
| 80  | 15            | 39  | 67  | 102  | 138  | 184  | 231  | 295  | 340  | 0.57 |             |
| 100 | 23            | 58  | 101 | 154  | 208  | 276  | 348  | 444  | 510  | 0.62 |             |
| 150 | 60            | 153 | 264 | 402  | 544  | 725  | 910  | 1123 | 1295 | 0.42 |             |
| 200 | 100           | 253 | 437 | 665  | 901  | 1197 | 1507 | 1923 | 2210 | 0.42 |             |
| 250 | 155           | 390 | 677 | 1030 | 1395 | 1853 | 2333 | 2976 | 3425 | 0.40 |             |

Relation between Kv and Cv:  $Cv = 1,156 \times Kv$

## Actuators and accessories

The valves can be fitted with SOMAS manual, on/off or control actuators in accordance with the selection table. The valves will then be delivered as tested shut-off or control units ready for installation.

We can also fit other types of actuators and accessories.

## Torque

| Valve DN | Shaft dia. (mm) | Necessary closing torque |           |
|----------|-----------------|--------------------------|-----------|
|          |                 | Min. (Nm)                | Max. (Nm) |
| 80       | 25              | 220                      | 370       |
| 100      | 25              | 300                      | 370       |
| 150      | 35              | 600                      | 1000      |
| 200      | 40              | 1200                     | 1500      |
| 250      | 50              | 2000                     | 2800      |

## Selection table

| Valve DN | Shaft dia. (mm) | Pneumatic actuators |       |                 |        |                |         | Manual override |           |
|----------|-----------------|---------------------|-------|-----------------|--------|----------------|---------|-----------------|-----------|
|          |                 | Double acting       |       | Spring return   |        |                |         | Hand lever      | Gear unit |
|          |                 | 5.5 bar             | 4 bar | Spring to close |        | Spring to open |         |                 |           |
|          |                 |                     |       | 5.5 bar         | 4 bar  | 5.5 bar        | 4 bar   |                 |           |
| 80       | 25              | A22                 | A23   | A24-SC          | A24-SC | A24-SO         | A24-SOL | -               | AB215N    |
| 100      | 25              | A22                 | A24   | A24-SC          | A24-SC | A24-SO         | A24-SOL | -               | AB215N    |
| 150      | 35              | A31                 | A32   | A33-SC          | A33-SC | A33-SO         | A33-SOL | -               | AB550N    |
| 200      | 40              | A32                 | A33   | A34-SC          | A34-SC | A34-SO         | A34-SOL | -               | AB880N    |
| 250      | 50              | A41                 | A41   | A43-SC          | A43-SC | A43-SO         | A43-SOL | -               | AB880N    |



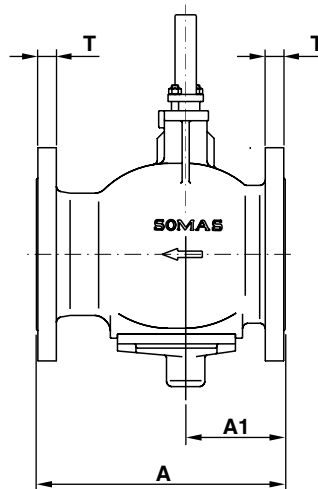
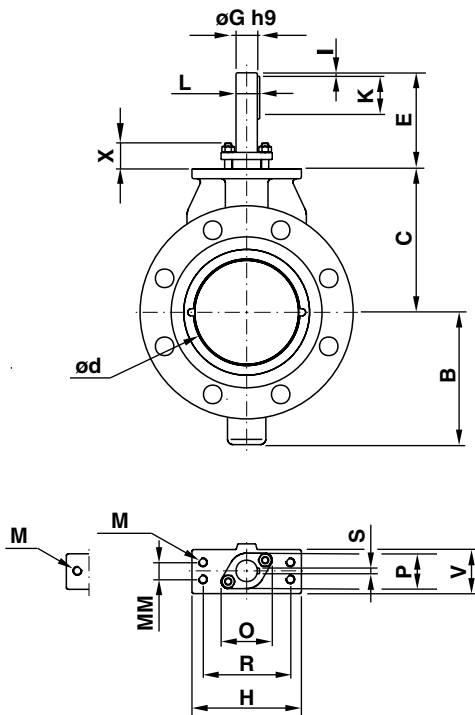
## Valve sizing

Use SOMAS valve sizing program SOMSIZE to find the correct valve size. All sizing factors are included in the program.

## Further technical information

Technical data for the materials used in the SOMAS valves, flange standard, steam data, etc. can be found in documents library on [www.somas.se](http://www.somas.se).

## Flanged design



Flanged type of valves according to EN 558, Series 15

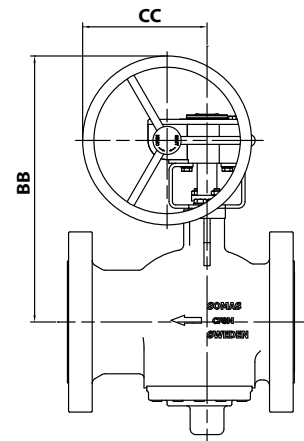
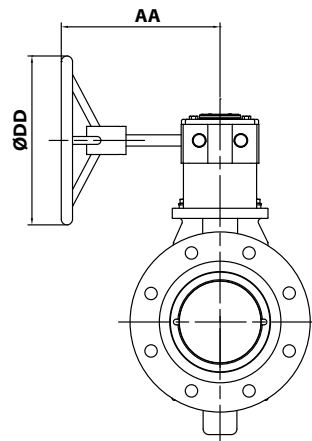
SOMAS ball segment valves type KVTF/ KVXF in this data sheet are flanged and can be drilled according to EN and ASME. The nominal pressure for the valve body is PN 40 and Class 300 / ISO PN 50 and must not be exceeded. When ordering, please state the pressure rating of the counter flanges. See the valve specification system, code 13.

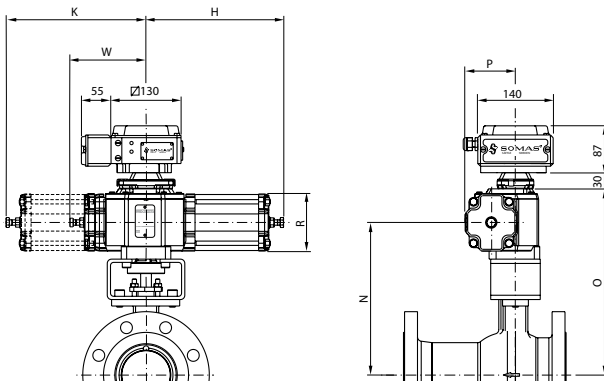
Ball segment valve type KVTF/KVXF PN50 (valve body in one piece)

| DN  | A   | A1  | B   | C   | ød  | E   | øG | H   | I | K  | L  | M   | MM | O   | P  | R   | S  | T  | V  | X  | Weight |
|-----|-----|-----|-----|-----|-----|-----|----|-----|---|----|----|-----|----|-----|----|-----|----|----|----|----|--------|
| 80  | 283 | 105 | 123 | 130 | 75  | 115 | 25 | 128 | 5 | 45 | 28 | M12 | -  | 61  | 42 | 98  | 8  | 36 | 54 | 30 | 26     |
| 100 | 305 | 116 | 134 | 140 | 92  | 115 | 25 | 128 | 5 | 45 | 28 | M12 | -  | 61  | 42 | 98  | 8  | 39 | 54 | 30 | 40     |
| 150 | 403 | 155 | 200 | 202 | 145 | 135 | 35 | 170 | 5 | 70 | 38 | M12 | 24 | 85  | 55 | 123 | 10 | 44 | 65 | 50 | 87     |
| 200 | 502 | 180 | 241 | 242 | 189 | 155 | 40 | 170 | 3 | 90 | 43 | M12 | 40 | 94  | 75 | 123 | 12 | 49 | 85 | 50 | 143    |
| 250 | 568 | 230 | 284 | 297 | 232 | 200 | 50 | 180 | 5 | 80 | 53 | M16 | 55 | 107 | 87 | 136 | 14 | 52 | 95 | 50 | 210    |

Ball segment valve with hand gear

| DN  | Type   | AA  | BB  | CC  | øDD | Weight |
|-----|--------|-----|-----|-----|-----|--------|
| 80  | AB215N | 217 | 334 | 152 | 200 | 35     |
| 100 | AB215N | 217 | 344 | 152 | 200 | 49     |
| 150 | AB550N | 282 | 473 | 221 | 300 | 102    |
| 200 | AB880N | 275 | 539 | 261 | 300 | 156    |
| 250 | AB880N | 275 | 614 | 261 | 300 | 232    |





**Ball segment valve type KVTF/KVXF with actuator type A-SC/SO**

| DN  | Type  | H   | K   | N   | O   | P   | R   | W   | Weight |
|-----|-------|-----|-----|-----|-----|-----|-----|-----|--------|
| 80  | A24-X | 415 | 420 | 275 | 335 | 117 | 152 | -   | 53     |
| 100 | A24-X | 415 | 420 | 285 | 345 | 117 | 152 | -   | 67     |
| 150 | A33-X | 660 | -   | 350 | 415 | 183 | 228 | 215 | 145    |
| 200 | A34-X | 665 | 680 | 390 | 455 | 183 | 228 | -   | 230    |
| 250 | A43-X | 920 | -   | 540 | 694 | 279 | 354 | 315 | 376    |

X = SC – Spring to close

X = SO – Spring to open

For units with the positioner type SP405, add 2 kg

For units with the positioner type SPE405, add 3 kg

**Ball segment valve type KVTF/KVXF with actuator type A-DA**

| DN  | Type | H   | K   | N   | O   | P   | R   | W   | Weight |
|-----|------|-----|-----|-----|-----|-----|-----|-----|--------|
| 80  | A22  | 255 | 260 | 275 | 335 | 94  | 106 | -   | 37     |
| 80  | A24  | 305 | 310 | 275 | 335 | 117 | 152 | -   | 43     |
| 100 | A22  | 255 | 260 | 285 | 345 | 94  | 106 | -   | 51     |
| 100 | A24  | 305 | 310 | 285 | 345 | 117 | 152 | -   | 57     |
| 150 | A31  | 380 | -   | 350 | 415 | 144 | 152 | 215 | 112    |
| 150 | A32  | 380 | 395 | 350 | 415 | 144 | 152 | -   | 118    |
| 200 | A32  | 380 | 395 | 390 | 455 | 144 | 152 | -   | 174    |
| 200 | A33  | 470 | -   | 390 | 455 | 183 | 228 | 215 | 181    |
| 250 | A41  | 550 | -   | 540 | 694 | 211 | 228 | 315 | 286    |

For units with the positioner type SP405, add 2 kg

For units with the positioner type SPE405, add 3 kg

## Ordering

State desired valve according to the valve specification system below as well as type of actuator, positioner and accessories.



## Valve specification system

**KVTF - B 6 - A J A - B 7 1 - DN... - D... - B... - PN...**

1            2   3            4   5   6            7   8   9            10            11            12            13

### 1 Type of valve

*Flanged design*

KVTF (centrically mounted segment)  
 KVXF (eccentrically mounted segment)  
 KVTF LN (centr. mounted segment, Low Noise)  
 KVXF LN (eccentr. mounted segment, Low Noise)

### 2 Valve body design

B = Flanged design (body in one piece)

### 3 Nominal pressure

6 = PN 40/ Class 300

### 4 Material – valve body

A = CF8M/1.4408  
 C = 1.4409  
 E = CK-3MCuN

### 5 Material – ball segment

J = 1.4460 alt. SS2324-12  
 K = 1.4460 alt SS2324-12  
     hard chromed  
 L = 1.4460 alt. SS2324-12,  
     HiCo Gr 21-coated  
 S = CK-3MCuN alt.1.4547

### 6 Material – seat

A = PTFE (10% carbon, (percentage  
     by weight)  
 B = PTFE 53 (50% PTFE + 50%  
     1.4435 (316L) powder  
     (percentage by weight)  
 T = HiCo Gr 6 alt. 1.4404,  
     HiCo Gr 6 alt. Gr 21 coated

### 7 Material – spindel

A = 1.4460 alt. SS 2324-12  
 B = 1.4460 alt. SS 2324-12,  
     hard chromed  
 G = 1.4409 alt. 1.4404,  
     hard chromed  
 J = CK-3MCuN/1.4547

### 8 Bearings – valve body/shaft

6 = N06625 (High Nickel Alloy)  
 7 = 1.4462

### 9 Stuffing box

1 = Graphite  
 2 = PTFE

### 10 Valve size, DN

### 11 Shaft diameter

### 12 Actuator mounting flange drilling

### 13 Drilling, counter flanges, PN/Class

*Other materials are available on request.  
 Contact Somas for further information.*

*SOMAS reserves the right to make improvements without prior notice.*



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