

# Datasheet Ball segment valve KVTW-D/KVXW-D

**Si-114 EN** 

Edition: 2024-05

- Control and shut-off valve
- High capacity
- One-piece shaft gives torque transmission free of backlash
- Excellent tightness irrespective of differential pressure
- Easy maintenance

# **Option**

- Ball segment with V-port for high mass concentrations
- Ball segment with Low Noise Trim, sound-dampening insert for high ΔP

Type KVTW-D/KVXW-D: Nominal pressure: Nominal size:



Wafer design Short face to face PN 10/16/25/40, Class 150/300 DN 25/15 - 65

NPS 1 - 2 1/2

PN 10/16/25, Class 150

DN 80 - 250 NPS 3 - 10





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# **Product Information**

The Somas ball segment valve type KVTW with a centrically mounted shaft, and KVXW with an eccentrically mounted shaft are of wafer design. The valve called the D-version is manufactured in short face to face dimensions common in certain markets.

The valve is also manufactured in A-type version with a standard face to face dimension (See Si-113).

The valve body is in one piece. Somas unique shaft device is designed for torque transmission and gives backlash-free operation with accurate control. The spring-loaded seat is available in three alternative materials (PTFE, PTFE 53 and HiCo [High Cobalt Alloy]).

The valves can be used for control, as well as for shut-off applications on practically every type of media within a wide temperature range.

Choose KVTW for liquids, media containing impurities etc. For dry and clean media choose KVXW. In the KVXW-valve the ball segment is eccentrically mounted and rotates out from the seat when the valve is opened. This reduces the wear on seat and segment.

Low noise trim is available as an option on DN50 to DN250. The designation "LN" indicates that the ball segment is equipped with a network of bars that are used to split up the pressure drop across the valve. This results in less pressure recovery, thereby reducing the noise and potential damage due to cavitation.

Note! Capacity factors will be reduced for valves with LN-trim.

Ball segment DN50 to DN250 with V-port is available for use at high fiber concentrations. The V-port design prevents dewatering at small opening angles.

The Somas valves are delivered ready for installation and operation. The valve assemblies are delivered factory tested as complete units with actuators, positioners and accessories.

# **Option**

Within the process industry and the energy sector there are a number of applications where process data in combination with standard control valves will end up with problems such as high noise level and erosion. These issues are mostly related to cavitations and high flow velocities inside the valve.

Note! By using a standard ball segment valve and add a noise reduction trim many of the above mentioned issues can be solved.

See data sheet Si-108 for more theoretical information.

For controlling suspensions with high fiber concentrations it can be advantageous to use valves with a V-port to reduce the risk of de-watering at small opening angles.

Capacity factors and remaining factors for valves with LN-trim and valves with V-port are available in the valve sizing program SOMSIZE.



Ball segment with V-port for high mass concentrations



Ball Segment with Low Noise trim



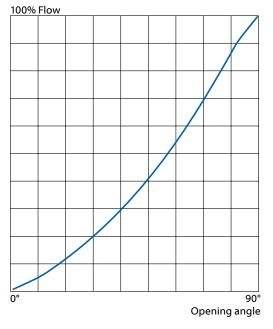
Edition: 2024-05 Si-114 EN

# **Tightness class**

The tightness class is related to the chosen material in the seat ring.

Standard leakage class	Optional leakage class
EN 60534-4	EN 60534-4
PTFE - Class V	PTFE - Class VI
PTFE 53/PEEK - Class V	HiCo - Class V
HiCo - Class IV-S1	
	EN 12266-1
	PTFE - Rate C
	PTFE - Rate D
	PTFE 53/PEEK - Rate D
	HiCo - Rate E
	HiCo - Rate F

# Flow characteristics



## **Factor FLP**

		Opening angle												
	10°	20°	30°	40°	50°	60°	70°	80°	90°					
FLP1	0.85	0.82	0.78	0.75	0.70	0.66	0.60	0.55	0.50					
FLP2	0.85	0.82	0.78	0.73	0.68	0.62	0.56	0.50	0.45					
FLP3		0.82												

FLP1 = One dimension bigger pipe size FLP2 = Two dimensions bigger pipe size FLP3 = Three dimensions bigger pipe size

# Liquid pressure recovery factor FL

					ning a				
Factor	10°	20°	30°	40°	50°	60°	70°	80°	90°
FL	0.85	0.82	0.80	0.77	0.74	0.71	0.67	0.64	0.60

# Pipe geometry factor FP

Valve	Pipe											
DN	DN	10°	20°	30°	40°	50°	60°	70°	80°	90°		
	32				0.98	0.96	0.93	0.90	0.85	0.81		
25	40	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66		
	50				0.92	0.87	0.80	0.73	0.64	0.59		
	50				0.98	0.97	0.94	0.91	0.87	0.83		
40	65	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66		
	80				0.92	0.87	0.80	0.73	0.64	0.59		
	65				0.98	0.96	0.93	0.89	0.86	0.84		
50	80	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66		
	100				0.92	0.87	0.80	0.73	0.64	0.59		
	80				0.99	0.98	0.97	0.96	0.93	0.91		
65	100	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.73	0.64		
	125				0.92	0.87	0.80	0.73	0.64	0.59		

# Pressure and temperature rating

According to seat material and body material.

	Max working temperature													
Se	at material	150	)°C	170	O°C	200	)°C	350	)°C	>350°C				
	Code	300	)°F	340	0°F	400	)°F	660	)°F	>660°F				
0	A (PTFE)	36.3 bar	526 psi	35.3 bar	512 psi	-	-	-	-					
PN50	B (PTFE53)	36.3 bar	526 psi	35.3 bar	512 psi	20.15 bar	292 psi	-	-	Consult Somas				
4	T (HiCo)	36.3 bar	526 psi	35.3 bar	512 psi	33.7 bar	489 psi	17.03 bar	247 psi					
10	A (PTFE)	22.7 bar	329 psi	22 bar	319 psi	-	-	-	-					
PN25	B (PTFE53)	22.7 bar	329 psi	22 bar	319 psi	12.6 bar	183 psi	-	-	Consult Somas				
4	T (HiCo)	22.7 bar	329 psi	22 bar	319 psi	21 bar	305 psi	10.65 bar	155 psi					

Minimum working temperature -60°.

If lower temperatures are needed contact Somas.



Si-114 EN Edition: 2024-05

# Capacity factor Kv and Resistance factor $\zeta$ for ball segment valve type KVTW/KVXW Metric

	Opening angle												
DN	10°	20°	30°	40°	50°	60°	70°	80°	90°	ζ <b>90°</b>			
25/15	0.21	0.90	1.8	2.8	3.8	5.7	8.1	9.9	-	-			
25/20	0.21	0.95	2	4.3	6.8	9.5	13.9	20	-	-			
25	1.7	4.3	7.5	11.3	15.4	20.4	25.7	32.8	38	0.57			
40/32	1	3.3	6.9	12.9	19	25	35	48	-	-			
40	4.3	11	19	29	39	53	66	84	96	0.44			
50	6.8	17	30	45	61	82	103	131	150	0.44			
65	9.8	25	43	65	87	113	139	171	191	0.77			
80	15	39	67	102	138	184	231	295	340	0.57			
100	23	58	101	154	208	276	348	444	510	0.62			
150	43	109	189	288	390	519	652	817	925	0.44			
200	66	167	288	439	594	790	994	1268	1450	0.45			
250	97	245	425	646	875	1162	1463	1866	2150	0.44			

# Capacity factor Cv and Resistance factor $\zeta$ for ball segment valve type KVTW/KVXW $\mbox{\sc us}$

	Opening angle												
NPS	10°	20°	30°	40°	50°	60°	70°	80°	90°	ζ <b>90°</b>			
1/0.6	0.24	1.0	2.1	3.3	4.4	6.6	9.4	11.5	-	-			
1/0.8	0.24	1.1	2.3	5.0	7.9	11.0	16.2	23.3	-	-			
1	2.0	5.0	8.7	13.1	17.9	23.7	29.9	38.1	44.2	0.57			
1.5/1.25	1.2	3.8	8.0	15.0	22.1	29.1	40.7	55.8	-	-			
1.5	5.0	12.8	22.1	33.7	45.3	61.6	76.7	97.7	112	0.44			
2	7.9	19.8	34.9	52.3	70.9	95.3	120	152	174	0.44			
2,5	11.4	29.1	50.0	75.6	101	131	162	199	222	0.77			
3	17.4	45.3	77.9	119	160	214	269	343	395	0.57			
4	26.7	67.4	117	179	242	321	405	516	593	0.62			
6	50.0	127	220	335	453	603	758	950	1076	0.44			
8	76.7	194	335	510	691	919	1156	1474	1686	0.45			
10	113	285	494	751	1017	1351	1701	2170	2500	0.44			



Edition: 2024-05 Si-114 EN

#### Metrisk (mm)

## Ball segment valve type KVTW -D (short face to face)

		Α	<b>A</b> 1	В	С	Ød	ØD	E	ØG	ØH/H	ı	K	L	HCD	М	MM	0	P	R	S	V	X	Weight
DN	PN	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(kg)
25	40	50	31	47	83	25	65	62	15	75	3	35	17	60	M6	-	50	28	0	5	0	25	2
40	40	60	35	63	106	37	85	64	15	95	3	35	17	80	M8	-	50	28	0	5	0	25	3,6
50	40	75	43	72	106	50	102	64	15	105	3	35	17	80	M8	-	50	28	0	5	0	25	4,6
65	40	100	56	90	115	60	122	115	20	127	5	45	22,5	-	M12	-	61	42	98	6	48	30	7,6
80	25	100	58	101	115	75	134	115	20	128	5	45	22,5	-	M12	-	61	42	98	6	48	30	7,6
100	25	115	69,5	116	140	92	162	115	20	128	5	45	22,5	-	M12	-	61	42	98	6	48	30	11
150	25	160	96	151	176	124	216	115	25	127	5	45	28	-	M12	-	64	47	98	8	50	30	23,5
200	25	200	116	186	202	156	270	135	30	154	5	60	33	-	M12	24	72	50	123	8	62	40	43
250	25	240	150	228	242	189	324	135	35	154	5	50	38	-	M12	24	75	55	123	10	70	40	70

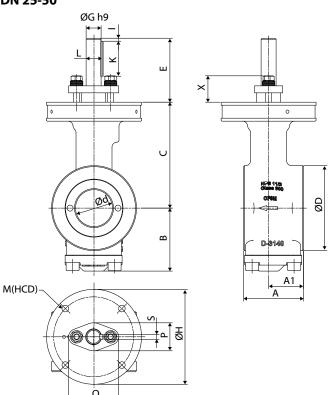
US (in)

## Ball segment valve type KVTW-D(short face to face)

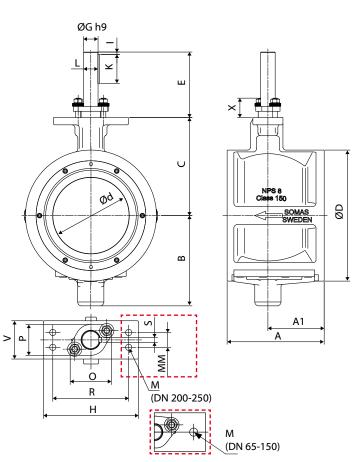
		Α	<b>A</b> 1	В	c	Ød	ØD	E	ØG	ØH/H	ı	K	L	HCD	М	MM	0	P	R	S	V	X	Weight
NPS	Class	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(lbs)
1	300	1.97	1.22	1.85	3.27	0.98	2.56	2.44	0.59	2.95	0.12	1.38	0.67	2.36	M6	-	1.97	1.10	0.00	0.20	0.00	0.98	4.41
1,5	300	2,36	1,38	2,48	4,17	1,46	3,35	2,52	0,59	3,74	0,12	1,38	0,67	3,15	M8	-	1,97	1,10	0,00	0,20	0,00	0,98	7,94
2	300	2,95	1,69	2,84	4,53	1,97	4,02	2,52	0,59	4,13	0,12	1,38	0,67	3,15	M8	-	1,97	1,10	0,00	0,20	0,00	0,98	10,14
2,5	300	3,94	2,20	3,54	4,53	2,95	4,80	4,53	0,79	5,00	0,20	1,77	0,89	-	M12	-	2,40	1,65	3,86	0,24	1,89	1,18	16,76
3	150	3,94	2,28	3,98	4,53	3,15	5,28	4,53	0,79	5,04	0,20	1,77	0,89	-	M12	-	2,40	1,65	3,86	0,24	1,89	1,18	16,76
4	150	4,53	2,74	4,57	5,51	3,62	6,38	4,53	0,79	5,04	0,20	1,77	0,89	-	M12	-	2,40	1,65	3,86	0,24	1,89	1,18	24,25
6	150	6,30	3,78	5,95	6,93	4,88	8,50	4,53	0,98	5,00	0,20	1,77	1,10	-	M12	-	2,52	1,85	3,86	0,32	1,97	1,18	51,81
8	150	7,87	4,57	7,32	7,95	6,22	10,63	5,32	1,18	6,06	0,20	2,36	1,30	-	M12	0,94	2,84	1,97	4,84	0,32	2,44	1,58	97
10	150	9,45	5,91	8,98	9,53	7,48	12,76	5,32	1,38	6,06	0,20	1,97	1,50	-	M12	0,94	2,95	2,17	4,84	0,39	2,76	1,58	154,32

# Wafer design



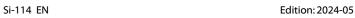


# DN 65-250

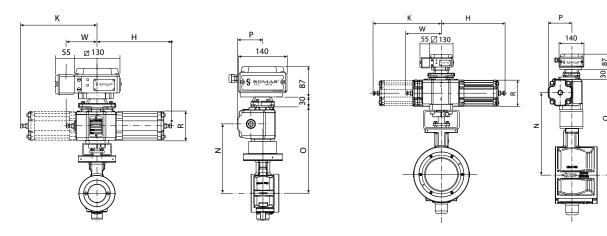


DN 25-50









## Ball segment valve type KVTW/KVXW with actuator type A-DA

DN	Туре	н	K	N	0	P	R	W	Weight
25	A11-DA	215	-	170	215	73	84	90	5
40	A11-DA	215	-	190	240	73	84	90	8
50	A11-DA	215	-	200	250	73	84	90	9
50	A13-DA	250	-	200	250	83	106	90	11
65	A13-DA	250	-	240	290	83	106	90	14
65	A21-DA	255	-	260	320	94	106	140	16
65	A22-DA	255	260	260	320	94	106	-	18
80	A13-DA	250	-	240	290	83	106	90	14
80	A21-DA	255	-	260	320	94	106	140	16
80	A22-DA	255	260	260	320	94	106	-	18
100	A13-DA	250	-	265	315	83	106	90	17
100	A21-DA	255	-	285	345	94	106	140	19
100	A22-DA	255	260	285	345	94	106	-	21
150	A21-DA	255	-	320	385	94	106	140	32
150	A22-DA	255	260	320	385	94	106	-	33
150	A23-DA	305	-	320	385	117	152	140	35
200	A22-DA	255	260	345	410	94	106	-	53
200	A23-DA	305	-	345	410	94	152	140	55
200	A24-DA	305	310	345	410	117	152	-	59
200	A31-DA	380	-	400	485	144	152	215	67
250	A31-DA	380	-	440	525	144	152	215	94
250	A32-DA	380	395	440	525	144	152	-	100

For units with the positioner type SP405, add 2 kg, For units with the positioner type SPE405, add 3 kg Sizes and measurements in millimeters (mm). Weights in kilograms (kg).

# Ball segment valve type KVTW/KVXW with actuator type A-SC/SO

DN	Туре	н	K	N	0	P	R	W	Weight
25	A13-SC/SO	325	-	170	215	83	106	90	9
40	A13-SC/SO	325	-	190	240	83	106	90	12
50	A13-SC/SO	325	-	201	250	83	106	90	13
50	A23-SC/SO	415	-	240	305	117	152	140	21
65	A23-SC/SO	415	-	280	345	117	152	140	24
80	A23-SC/SO	415	-	260	320	117	152	140	24
100	A23-SC/SO	415	-	285	345	117	152	140	27
150	A24-SC/SO	415	420	320	385	117	152	-	49
200	A24-SC/SO	415	420	285	345	117	152	-	69
200	A33-SC/SO	660	-	400	485	183	228	215	100
250	A33-SC/SO	660	-	440	525	183	228	215	127

X = SC - Spring to close X = SO - Spring to open

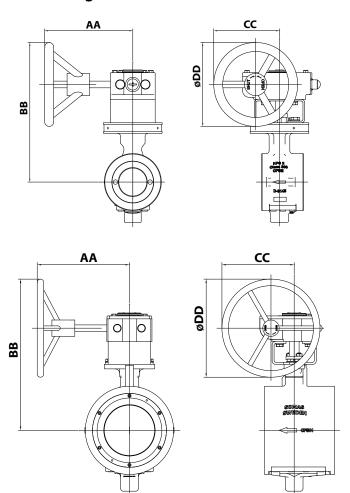
Sizes and measurements in millimeters (mm).

Weights in kilograms (kg).



Edition: 2024-05 Si-114 EN

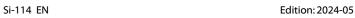
# Wafer design



Ball segment valve type KVTW-D/KVXW -D with hand gear

DN	Туре	AA	ВВ	cc	ØDD	Weight
25	AB150N	158	210	117	150	6
40	AB150N	158	250	117	150	9
50	AB150N	158	260	117	150	11
65	AB215N	247	360	177	200	22
80	AB215N	247	339	177	200	16
100	AB215N	247	364	177	200	19
150	AB215N	247	409	177	200	32
200	AB215N	282	463	221	300	57
250	AB550N	282	513	221	300	84





# Actuator selection table air supply 5.5 bar

	Shaft Closing torque (Nm)			Double acting			Single acting			
Valve	(mm)	Min required		Max	5,5 (bar) supply air		Condition	5,5 (bar) supply air		Condition
DN	dia.	$\Delta$ p>10(bar)	∆p≤10(bar)	allowable	$\Delta$ p>10(bar)	∆p≤10(bar)	∆p≤10(bar)	∆p>10(bar)	∆p≤10(bar)	∆p≤10(bar)
25/15-25	15	25	23	80	A11-DA	A11-DA		A13-SC/SO	A13-SC/SO	
40/32-40	15	45	41	80	A11-DA	A11-DA		A13-SC/SO	A13-SC/SO	
50	15	55	50	80	A13-DA	A11-DA		A13-SC/SO	A13-SC/SO	
65	20	120	110	200	A21-DA	A13-DA		A23-SC/SO	A23-SC/SO	
80	20	120	110	200	A21-DA	A13-DA		A23-SC/SO	A23-SC/SO	
100	20	150	120	200	A21-DA	A13-DA	No HiCo	A23-SC/SO	A23-SC/SO	
150	25	250	185	370	A22-DA	A21-DA	No HiCo	A24-SC/SO	A24-SC/SO	
200	30	400	295	640	A31-DA	A22-DA		A33-SC/SO	A24-SC/SO	No HiCo
250	35	600	449	1000	A31-DA	A31-DA		A33-SC/SO	A33-SC/SO	

No HiCo ="No HiCo seats" Valves with HiCo seats should not use PN10 actuators. PTFE/PTFE53 is OK

# Actuator selection table air supply 4 bar

	Shaft Closing torque (Nm)			Double acting			Single acting			
Valve	alve (mm) Min required		quired	Max	4,0 (bar) supply air		Condition	4,0 (bar) supply air		Condition
DN	dia.	∆p>10(bar)	∆p≤10(bar)	allowable	$\Delta$ p>10(bar)	∆p≤10(bar)	∆p≤10(bar)	∆p>10(bar)	∆p≤10(bar)	∆p≤10(bar)
25/15-25	15	25	23	80	A11-DA	A11-DA		A13-SCL/SOL	A13-SCL/SOL	
40/32-40	15	45	41	80	A11-DA	A11-DA		A13-SCL/SOL	A13-SCL/SOL	
50	15	55	50	80	A13-DA	A11-DA		A23-SC/SOL	A23-SC/SOL	
65	20	120	110	200	A22-DA	A21-DA		A23-SC/SOL	A23-SC/SOL	
80	20	120	110	200	A22-DA	A21-DA		A23-SC/SOL	A23-SC/SOL	
100	20	150	120	200	A22-DA	A21-DA	No HiCo	A23-SC/SOL	A23-SC/SOL	
150	25	250	185	370	A23-DA	A22-DA		A24-SC/SOL	A24-SC/SOL	
200	30	400	295	640	A24-DA	A23-DA	No HiCo	A33-SC/SOL	A24-SC/SOL	No HiCo
250	35	600	449	1000	A32-DA	A31-DA	No HiCo	A33-SC/SOL	A33-SC/SOL	

No HiCo ="No HiCo seats" Valves with HiCo seats should not use PN10 actuators. PTFE/PTFE53 is OK

SC/SCL = Spring to close at air failure SO/SOL = Spring to open at air failure





# Flange standard

Somas ball segment valves type KVTW DN25/2–250 and KVXW with nominal size DN25–250 are flangeless and should be clamped between flanges.

The valves can also be drilled for mounting between flanges according to ASME B16.5:2003. When ordering, please always state the pressure rating of the counter flanges. See the valve specification system code 13.

# **Ordering**

State desired valve according to the valve specification system as well as type of actuator, positioner and accessories.

# Valve sizing

Use Somas valve sizing program SOMSIZE to find the correct valve size. All sizing factors are included in the program.

#### **Face to face dimension**

According to Industrial branch standards, both standard face to face and short face to face dimension.

#### **Further technical information**

Technical data for the materials used in the Somas valves, flange standard, steam data, etc. can be found in documents library on www.somas.se.

#### **Actuators and accessories**

The valves can be fitted with gear units, on/off or control actuators in accordance with the selection table in this data sheet. The valves will then be delivered as tested units ready for installation.

In the documents library on www.somas.se there is also information about positioners, limit switches and solenoid valves.

We can also fit other types of actuators and accessories in accordance with your specification.



# Valve specification system

**KVTW** -  $D_{\frac{1}{2}}$   $D_{\frac{1}{3}}$  -  $D_{\frac{1}{4}}$   $D_{\frac{1}{5}}$   $D_{\frac{1}{6}}$  -  $D_{\frac{1}{10}}$  -  $D_{\frac{1}{11}}$  -  $D_{\frac{1}{12}}$  -  $D_{\frac{1}{13}}$ 

#### 1 Type of valve

**KVTW** (centrically mounted segment)  $KVXW^2$ (excentrically mounted segment) KVTW LN¹ (centrically mounted segment, Low Noise) KVXW LN<sup>1</sup> (excentrically mounted segment, Low Noise) KVMW (ball segment with V-port)

#### 5 Material - segment

H = 1.4462 alt. 1.4470 J = 1.4460 alt. SS2324-12 K = 1.4460 alt. SS2324-12, hard chromed

L = 1.4460 alt. SS2324-12, HiCo Gr 21 coated

U = Titan Gr C-2 / Gr 2

Y = 1.4462 alt. 1.4470, hard chromed

#### Stuffing box

1 = Graphite 2 = PTFE

#### 10 Valve size, DN

11 Shaft diameter

PN/Class

12 Actuator mounting flange drilling

13 Drilling, counter flanges,

#### 2 Valve body design

3 Nominal pressure

6 = PN40/Class 300

5 = PN25

D = Wafer style design according to branch standard. Short face to face length

#### 6 Material – seat

A = PTFE (10 % carbon, percentage by weight)

B = PTFE 53 (50 % PTFE + 50 % 1.4435 powder) (percentage by weight)

T = HiCo Gr 6 alt. 1.4404.

HiCo Gr 6 alt. Gr 21 coated

#### 7 Material – shaft

A = 1.4460 / SS 2324-12

B = 1.4460 / SS 2324-12 (Hard chromed)

T = Titan Gr 2 alt. Gr C-3 alt. Gr 3

Y = 1.4462 alt. 1.4470 (Hard chromed)

Z = 1.4462 alt. 1.4470

# 4 Material - valve body

A = CF8M/1.4408E = CK-3MCuNH = 1.4470

S = Titan Gr C-2

#### 8 Bearings - valve body/shaft

1 = Without bearing

4 = Rulon

6 = N06625 (High Nickel Alloy)

7 = 1.4409

8= 316L PTFE coated

Other materials are available on request. Contact Somas for further information.

1) From DN 50 2) From DN 25

Somas reserves the right to make improvements without prior notice.





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